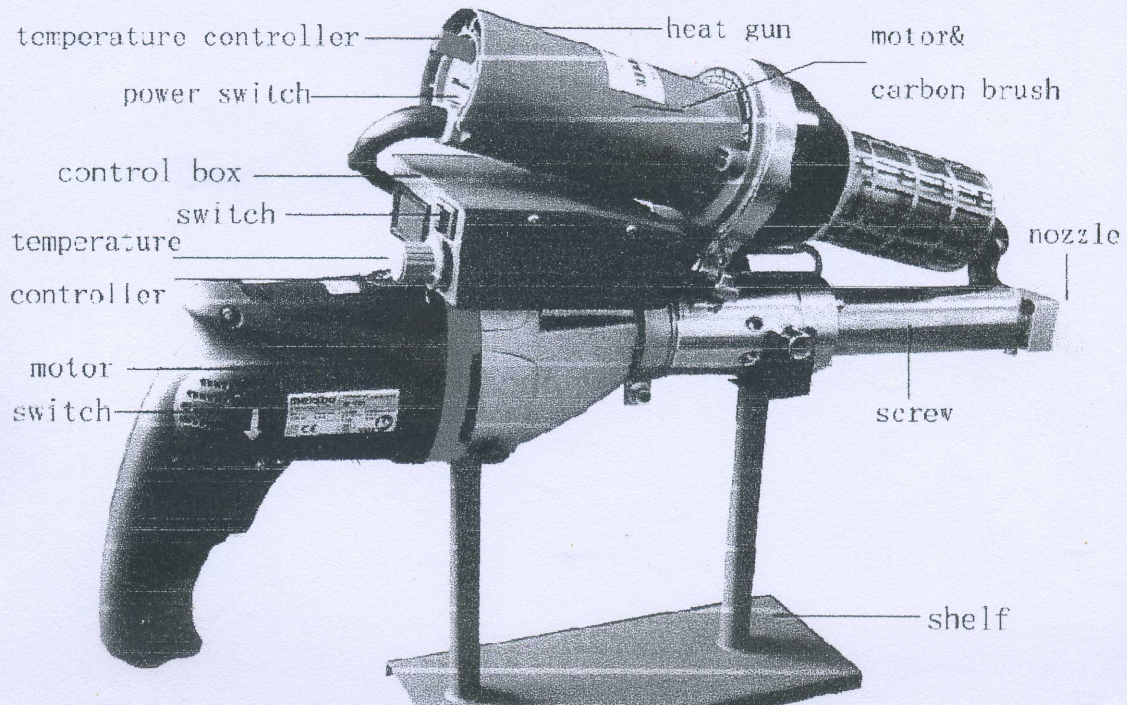


3. Appearance and components (LST610B for example)



4. Operation procedures:

- 1) Put the welding gun on the shelf, install the handle, plug in the mains plug.
- 2) Open the control box switch, welding temperature is generally set at 300 ° C, when the temperature reach 270 ° C, the motor switches off, you can not start, when the temperature reaches 270 ° C, the motor switch is turned on, you can start properly. Open the hot air machine power switch, thermostat knob, heated a few minutes to operate.
- (3) The right hand pull the motor switch, the motor starts to rotate. The new machines have noise, probably It mostly is relevant to the resonance between the tool and the base or the close of the parts inside the tool. If the motor is very smooth, and the internal sound disappears after sending welding rods.
- 4) It is better to re-standby 5 to 6 minutes after ensuring the motor can be started. Then put welding rod into machine to operate. Adjust the temperature carefully depending on the thermoplastic case.
- 5) Motor's rotating speed is fast without thermoplastic and will become heavier when sending welding rod, if become very difficult, please stop, probably