

vii. The common faults and troubleshooting

Phenomena	Reason	The was of eliminate
The motor does not work	Non direction of power supply	Check the power supply whether it is connected or not
	The damage of Insurance wire by burning	Change the insurance wire
	The damage of speeding circuitry board lines By burning	Change the speeding circuitry board
	The damage of electric machine by burning	Change the electric machine
The motor speed can not be adjusted.	Speeding knob is untightly	Tight the speeding knob
	Power pipe was shocked out	Replacing the speeding wire board
Hot wedge can not be heated up	The damage of electric pipe by burning	Replacing the electric pipe
	The damage of temperature control instrument	Replacing the temperature control instrument
	Thermocouple with malfunction	Change the thermocouple
Hot wedge is too hot	The damage of temperature control instrument	Change the temperature control instrument

viii. Maintenance

Please clean the dunghill in the hot wedge and the mud in the chain guard and oiled the whole machine to the dry place when not using it.

ix. Accessories

- | | | |
|-------------------------------|-------|------|
| 1、Insurance pipe | 15A | 5pcs |
| | 0.75A | 5pcs |
| 2、Screw drive | | 1pcs |
| 3、Interior hexangular spanner | | 2pcs |